# PLC HMI SENSOR ENCODER COUNTER INFORMATION

Proximity Sensor Lineup Selection Guide

Cylinder Type

Square Type

Capacitive Type

Outline

# **CS** Series

Features

# **Capacitance Type**

- Metal cylinder/Resin cylinder/Square type
- Non-metal objects such as wood, paper, plastic and water can be detected.
- The operating distance is adjustable with a potentiometer.
- DC voltage / NPN output



#### Туре

#### DC Voltage Output Type/3-wire DC System

	Output Form		Operating Distance (mm)			Output Form	Model Number	Remarks
	Resin Cylinder M22	Non-flush Mount Type	5			NPN NO	CS-31-5N*	
	Metal Cylinder M30	Non-flush Mount Type		15		DC voltage	CS-85-15T	
						NPN NO	CS-85-15N	
		Non-flush Mount Type	5			DC voltage	CS-16-5T	
	Square type		5			NPN NO	CS-16-5N	
				10		NPN NO	CS10-34CU-E	

 $^{\star}$  For installation, use the provided dedicated resin nut.

# **CS** Series

Non-flush Mount Type

. . . . PLC ΗМΙ SENSOR ENCODER COUNTER 

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Photo								
Remarks			Resin Cylinder Type	Metal Cylinder Type	Proximity Sensor Lineup			
		Model			Selection Guide			
	DC	Number		CS-85-15T				
Output	voltage	Price		Open	Outline			
Form	NPN NO	Model Number	CS-31-5N*	CS-85-15N	Cylinder Type			
		Price	Open	Open	Square Type			
Bated	DC Ou	Voltage tput Type	12 V DC (10 to 16 V DC) Allowable ripple rate: 10% p-p or less		Capacitive Type			
Working Voltage	DC Switching type (N Type)		24 V DC (20 to 30 V DC) Full wave rectification power supply can be used. (20 to 30 V DC mean value)	12/24 V DC (10 to 30 V DC) Full wave rectification power supply can be used. (10 to 30 V DC mean value)				
No-load C	Current		T type: 27 mA or lower N type: 20 mA or lower					
Standard Target Object (mm)		ject (mm)	Iron 50 x 50 x 1 t (Grounding state)					
Reaction Material			Iron/Non ferrous metal/Non-metal (Operating distance changes depending on materials.)					
Effective	Operating	Distance	The operating distance can be changed from a multi-rotation volume.					
Hysteresi	3		Approx. 20%					
Operating	Cycle Fre	quency	50 Hz					
	Т Туре		Output impedance: 1.8 kΩ (Output standard: 8P6N)					
Output N Type Rated Working Current		ype ed Working rent	100 mA (Load voltage: Not more than 50 V)					
Voltage D	rop (N Typ	e)	2.0 V or lower					
Off-state	Current (N	Туре)	200 μA or less					
Indicator	Lamp		Operation indication					
Use Ambi	ent Tempe	erature	-25 to +70°C		<u></u>			
Temperat	ure Charao	cteristics	Within $\pm$ 20% (At the operating distance at +20°C)					
Withstand	l Voltage		500 V AC 50/60 Hz (1 minute)					
Insulation Resistance		e	5 MΩ or higher (500 V DC)					
Vibration Resistance		Э	Double amplitude: 1.5 mm, 10 to 55 Hz (2 h each for X, Y and Z direction)					
Impact Resistance			600 m/s <sup>2</sup> , within 11 ms (10 times each for X, Y and Z direction)					
Protection	n Level		IP65					
Case Mat	erial		Polycarbonate Brass nickel plate (Detector surface: Polycarbonate)					
Lead Wire	)		Oilproof vinyl chloride cable 1.5 m     Oilproof vinyl chloride cable 2 m       Outside diameter (Approx. \$\phi 4.5\$) 0.3 mm², 3 core     Outside diameter (Approx. \$\phi 6\$) 0.5 mm², 3 core					
Tightenin	g Torque		3 Nm or less 20 Nm or less					
Weight (g)			Αρρτοχ 80 Αρρτοχ 250					

DC Voltage Output Type/3-wire DC System

15 mm ±10%

5 mm ±10%

Effective Operating Distance

\* When installing the CS-31-5T and CS-31-5N, use the provided dedicated resin nuts.





**CS** Series

#### PLC

	ΗΜΙ
	SENSOR
-	ENCODER
	COUNTER
ż	INFORMATION

Proximity Sensor Lineup Selection Guide

Outline

Cylinder Type Square Type

Capacitive Type

Effective Operating Distance		Distance	10 mm ±10%	5 mm ±10%		
Photo						
Remarks			Square type	Square type		
	DC	Model Number		CS-16-5T		
Output	vollage	Price		Open		
Form	NPN NO	Model Number	CS10-34CU-E	CS-16-5N		
		Price	Open	Open		
Rated Working Voltage		ge	12/24 V DC (10 to 30 V DC) Allowable ripple rate: 3% p-p or less	T type: 12 V DC (10 to 16 V DC) Allowable ripple rate: 10% p-p or less N type: 12/24 V DC (10 to 30 V DC)		
				(10 to 30 V DC mean value)		
No-load Current			20 mA or lower	T type: 27 mA or lower N type: 20 mA or lower		
Standard I	arget Obje	ect (mm)	Iron 50 X 50 X 1 ( Grounding State)			
Effoctivo O	norating F	listanco	10 mm ± 10% The onerating distance changes depending of materials.)			
Hysteresis	perating L	JISTAILCE		Annroy 20%		
Onerating (	Cycle Fren	uency		50 Hz		
oporating	T Tv	ne		Output impedance: 1.8 kΩ (Output standard: 8P6N)		
Output N/I Rat Cur		Type ad Working E type: Up to 100 mA		N type: 100 mA (Load voltage: Not more than 50 V)		
Voltage Dro	op		2.0 V or lower (Excluding CS-16-5T)			
Off-state C	urrent		200 µA or less (Excluding CS-16-5T)			
Indicator La	amp		Operation indication			
Use Ambier	nt Temper	ature	-10 to +55°C			
Temperatu	re Charac	teristics	Within $\pm 15\%$ (At the operating distance at +23°C)	Within $\pm$ 20% (At the operating distance at +20°C)		
Withstand Voltage			500 V AC 50/60 Hz (1 minute)			
Insulation Resistance		9	50 MΩ or higher (500 V DC) 5 MΩ or higher (500 V DC)			
Vibration R	esistance		Double amplitude: 1.5 mm, 10 to 55 Hz (2 h each for X, Y and Z direction)			
Impact Res	sistance		490 m/s <sup>2</sup> 600 m/s <sup>2</sup>			
			Within 11 ms (10 times each for X, Y and Z direction)			
Protection I	Level		IP66	IP50 (Dust-resistant)		
Case Mater	rial		PBT	Aluminum (Detector surface: Polycarbonate)		
Lead Wire			Oilproof vinyl chloride cable 2 m Outside diameter (Approx. $\phi$ 3.8) 0.3 mm <sup>2</sup> , 3 core	Oilproof vinyl chloride cable 1.5 m Outside diameter (Approx. Ø4) 0.3 mm², 3 core		

DC Voltage Output Type/3-wire DC System Non-flush Mount Type

Tightening Torque

Weight (g)

0.4 Nm or less

Approx. 80

0.8 Nm or less

Approx. 100

# **Proximity Sensor**

# CS Series Connection and Operation



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SENSOR	
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COUNTER	
INFORMATION	ä



## Grounding

Brown (Red)

Black (White)

Blue (Black)

Brown (Red)

Black (White)

Blue (Black)

The operating distance changes according to the grounding state of the standard target object ( $50 \times 50 \times 1$  t Iron) and capacitance proximity sensor. Use the information as reference for installing the proximity sensor and deciding the reaction material.





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ŕ	Grounding Conditions Switch b	ON	OFF
	Operating Distance (mm)	10	3.0

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#### Installation Method

Connection/Operation

DC Voltage Output Type -T

DC 3-wire Type NPN Output -N

Since a capacitance proximity sensor detects the volumetric change in surrounding objects, it should be installed away from surrounding objects more than the dimensions shown in the table below.

-E

Proximity Sensor

Proximity Sensor







	а	b	С	d	е
CS-31	44	33	66	44	22
CS-85	60	45	90	60	30
CS-16	92	69	138	92	46
CS10-34CU	40	30	60	30	10.4

Since a capacitance proximity sensor is highly sensitive to moisture, do not use it in a place that is highly humid or directly exposed to water. Doing so may cause malfunction.

When using the sensor in a place exposed to water droplets, etc., the following measures should be taken.



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# PLC HMI SENSOR ENCODER COUNTER INFORMATION

Proximity Sensor Lineup	
Selection Guide	
Outline	
Cylinder Type	
Square Type	
Capacitive Type	

# **CS** Series

Connection and Operation

### Potentiometer for Adjusting the Operating Distance

A multi-rotation potentiometer for adjusting the operating distance is equipped on the back of the main body of capacitance proximity sensors. After the capacitance proximity sensor is installed, use this multi-rotation potentiometer to adjust the operating distance to the standard distance for the grounded metal plate or larger standard target object ( $50 \times 50 \times 1 \text{ t}$  mm) or below the standard distance, according to the usage. If the multi-rotation potentiometer is turned to the right, the operating distance becomes longer, and if it is turned to the left, the operating distance becomes shorter. Although the potentiometer can be adjusted  $16\pm5$  turns, even if it is turned too much, there will be no damage because the potentiometer turns idly without stopping at that point.

Note that, if the operating distance is set more than the rated operating distance, operation becomes unstable. (Except for the CS10-34CU-E)  $\,$ 

#### Material Characteristics

Even if the same material is detected, the operating distance differs by size and shape of the target object. The table below shows examples of how the operating distance differs by the type of material and shape when detected by a capacitance proximity sensor. (Detection distances differ according to the electrical conductivity, relative permittivity and the water absorption state and volume.)



#### When the Operating Distance of Iron is 100%



- ① Pay careful attention to the possibility of condensation and freezing of the detector surface and the adhesion of water, oil, and dust to the detector surface because they may cause malfunction.
- ② Note that the adherence of fluid material and powder in a non-metal container may cause malfunction.



- ③ Three M4 screws are used for installing the CS-16-5T and CS-16-5N. Ensure that the screws do not penetrate the case more than 6 mm.
- ④ In the case of a 3-wire DC proximity sensor, a load with large making current (making current of 100 mA or more, such as a lamp, motor, and solenoid) may deteriorate or damage the switching element. In such case, use the sensor via a relay.



#### **Proximity Sensor**

# CS Series Connection and Operation

#### Aluminum Thickness Characteristics

The operating distance differs according to the thickness of the target object. The figure shows the operating distance when a target object of the same size but a different thickness than the standard target object is used.



#### Detection Range Diagram (Representative Examples)



#### CS-31-5N



CS-16-5T CS-16-5N





#### CS10-34CU-E





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Proximity Sensor Lineup Selection Guide Outline Cylinder Type Square Type Capacitive Type

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Proximity Sensor Lineup

Outline

Selection Guide

Cylinder Type

Square Type

# **CS** Series

**Connection and Operation** 





#### Effects of the Amount of Water on the Detector Surface

This graph shows the measured change in operating distance when water droplets have adhered to the detector surface of a capacitance proximity sensor. When 0.2 ml of water (about 2 to 3 drops) adhere to the detector surface, the operating distance increases approx. 20% and when water flows out from the detector surface beyond the limit of surface tension, the operating distance increases 300% or more. (Except for the CS10-34CU-E)



### Conducting Wire Characteristics

Thin conducting wire (copper, steel, iron, aluminum, and other conducting wire) can be detected using a capacitance proximity sensor. The figure shows the measured operating distance against the diameter of conducting wire. The characteristics are obtained when the conducting wire is grounded (or has unlimited length).

CS-85-15T

CS-85-15N Conductor Operating Distance X (mm) Operating Distance X (mm) 2.0 1.5 Conductor's Thickness (mm) (Main Body Grounding)

CS-31-5N





CS-16-5T

CS-16-5N





Conductor's Thickness (mm)







# CS Series Dimensions/Reference Material





#### Reference Material

Dimensions

(Unit: mm)

#### Screw Basic Profile and Basic Dimensions

The appendix table "Basic profile and basic dimensions of screws" shows screws that are made of JIS standard material and are of special size, as a reference material.

The thin steel conduit tube screw C15 is of a size suitable for the cable outlet of the APS-14 and APS-15 series.

Action Indication

#### Thin Steel Conduit Tube Screw (Abolished in April 1999)



							(Unit. Initi	
		Number of Threads (Per 25.4 mm) n	Pitch P (Reference)	Thread Overlap H1	Male Thread			
Nominal Designation of	Nominal Diameter				Outer Diameter d	Effective Diameter d2	Thread Minor Diameter d1	
Thread	of Applicable Tube				Female Thread			
					Thread Minor Diameter D	Effective Diameter D2	Inner Diameter D1	
C15	15	18	1.4111	0.619	15.900	15.227	14.663	
C19	19	16	1.5875	0.696	19.100	18.343	17.708	
C25	25	16	1.5875	0.696	25.400	24.643	24.008	
C31	31	16	1.5875	0.696	31.800	31.043	30.408	
C39	39	16	1.5875	0.696	38.100	37.343	36.708	
C51	51	16	1.5875	0.696	50.800	50.043	49.408	
C63	63	16	1.5875	0.696	63.500	62.743	62.108	
C75	75	16	1.5875	0.696	76.200	75.443	74.808	

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34